



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2705
Job Sheet 168074



Part No: D2705

Job Qty: 1 ea

Part Name: Support Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/14/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A IPP B 00.11.01 Removed P/O for Powder Coat - in house process EC IPP Rev:C Now On Waterjet JLM 06-10-24

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/13/17	11/13/17	0.00	0.00	Start Up Waterjet1		DL
100	Waterjet	1 pcs	11/13/17	11/13/17	0.00	0.04	Waterjet1		DL
110	QC	1 pcs	11/13/17	11/13/17	0.00	0.00	QC2		DL DAC 38
120	QC	1 pcs	11/13/17	11/13/17	0.00	0.00	QC8		DL 38
130	Brake NC	1 pcs	11/13/17	11/13/17	0.03	0.02	Brake NC 1		DL 38
140	QC	1 pcs	11/13/17	11/13/17	0.00	0.00	QC5		DL 38
150	Powdercoat	1 pcs	11/14/17	11/14/17	0.00	0.10	Powdercoat1		DL 38
160	QC	1 pcs	11/14/17	11/14/17	0.00	0.00	QC3		DL 38
170	Packaging	1 pcs	11/14/17	11/14/17	0.00	0.00	Packaging3		DL 38
180	QC21-SA	1 Ea	11/14/17	11/14/17	0.00	0.00	QC21		DL 38

Part Op 100 - 1-Cut as per Dwg D2705 ***GRAIN DIRECTION SHOULD BE ALONG 1.750" DIM*****
Descriptions: 130 - Bend on brake as per Dwg D2705
150 - START TIME: 8:30 A.T. 3:30 FINISH: 4:00

M B 8462

DAC
21
9-89

FEB 0 8 2018

7 2018

STO10

Job Allocations

M6061TOS.063

Job Allocations could not be found.

042 each

Part Specifications

Specifications could not be found.

Plex 11/10/17 12:36 PM dart.lacelle.linda

PART NO:
Revision:
Operation:
Change No:

Mfg Date: 12/22/17
Job No: 168074

Start up Operation

D2705

Support Bracket



DART
AEROSPACE
S026744

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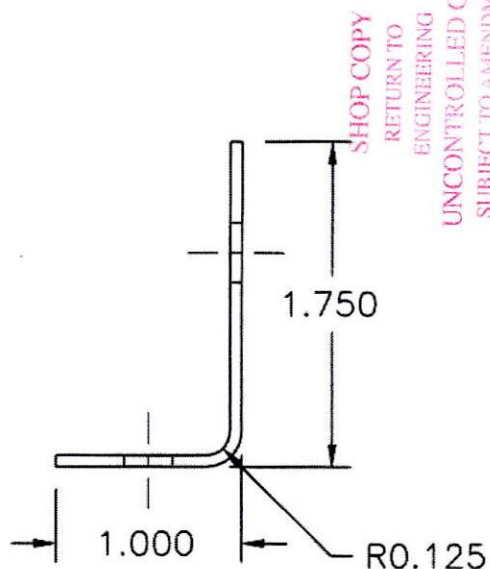
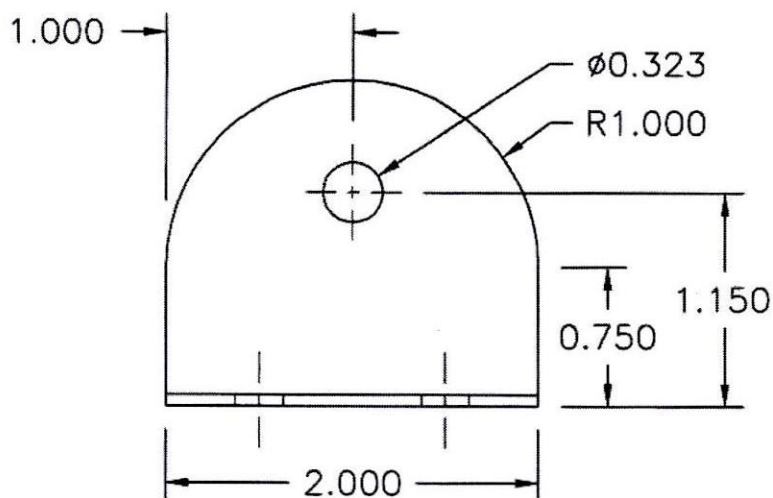
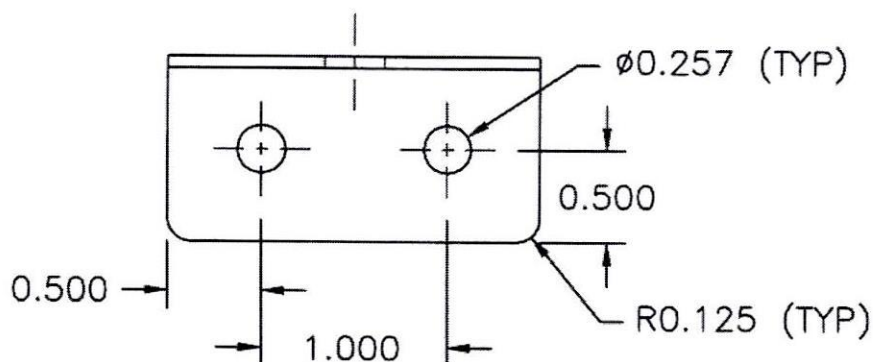
FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
A	10 10 06	New Issue	KJ	



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>mm</i>	APPROVED <i>KE</i>	DRAWING NO. D2705	REV. A SHEET 1 OF 1
DATE 97.10.10		TITLE SUPPORT BRACKET	SCALE 1:1
A	97.10.10	NEW ISSUE	

RELEASED
471023 KE



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RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 168074

MATERIAL: 5052-H32 (QQ-A-250/8) OR 2024-T3 (QQ-A-250/4)
OR 6061-T6 (QQ-A-250/11) 0.063 THICK
FINISH: POWDER COAT WHITE PER DART QSI 005 4.3